



INSTRUCTION FOR STARTING P.V.C. TO RCH

- 1) Take out the torch from the box and connect the air hose to it. Start the Compressor and wait till air pressure about 2 pounds per sq. inch. Turn on the air. Make sure that the air is freely coming out of the nozzle of Torch.
- 2) The torch has a six feet of electric cable with a plug attached to it. Fit up this plug in the white socket in the box.
- 3) The box has an electric cord with three Pin plug attached to it. Fit up to your electric supply socket. See that your electric supply is single phase 230 volts A/C Switch on the power supply.
- 4) Switch on the white switch near the white socket in box.
- 5) The indicator light will light showing that electric current is passing through the torch. Wait for a few minutes. The indicator light lit automatically. Put off after few seconds the light will again lit automatically. Now the torch is ready for operation. You can start your welding work. During operation the knob in anti-clockwise direction. This will give you more heat in the torch when knob has moved through 300 degrees it will stop controlling the heat and the indicator light will always remain on. It is advised that the knob should not be worked through so much unless and until the nature of the work requires us to do so as continuous flow of current without the control of Sinner-stat shortens the life of heating element.

Now you start the position of work.